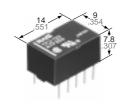


# **SMALL POLARIZED RELAY** WITH HIGH SENSITIVITY

# **TF-RELAYS**





mm inch

- · High sensitivity: 80 mW Nominal operating power (Single side stable 3-12 V type)
- Surge voltage withstand: 1500 V FCC Part 68
- . Minimal magnetic interference allows high density mounting
- Sealed construction allows automatic cleaning
- Self-clinching terminal also available

# **SPECIFICATIONS**

# Contact

Arrangeme	ent		2 Form C			
	act resistar e drop 6 V	,	50 mΩ			
Contact material			Gold-clad silver			
Rating	Nominal s (resistive	witching capacity load)	1 A 30 V DC, 0.5 A 125 V AC			
	Max. swite (resistive	ching power load)	30 W, 62.5 VA			
Ü	Max. swite	ching voltage	110 V DC, 125 V AC			
	Max. swite	ching current	1 A			
	Min. switc	hing capability	10 μA 10 mV DC			
Nominal	Single sid	le stable	80 mW (3 to 12 V DC) 140 mW (24 V DC) 260 mW (48 V DC)			
operating power	1 coil latc	hing	55 mW (3 to 12 V DC ) 100 mW (24 VDC)			
	2 coil latc	hing	110 mW (3 to 12 V DC ) 200 mW (24 VDC)			
UL/CSA ra	ating		1 A 30 V DC 0.3 A 110 V DC 0.5 A 125 V AC			
Expected life (min. operations)	Mechanic	al (at 180 cpm)	10 <sup>8</sup>			
	Electrical (at 20 cpm)	1 A 30 V DC resistive load	2×10 <sup>5</sup>			
		0.5 A 125 V AC resistive load	10 <sup>5</sup>			

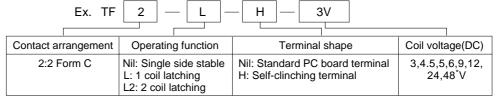
# Characteristics

Initial insula	ation resistar	nce*1	Min. 1,000 MΩ (at 500 V DC)			
Initial breakdown voltage*2	Between op	en contacts	750 Vrms for 1min. (Detection current : 10 mA)			
	Between co	ontact and coil	1,000 Vrms for 1min. (Detection current : 10 mA)			
romago	Between co	ontact sets	1,000 Vrms for 1min. (Detection current : 10 mA)			
FCC surge open conta	voltage bety	ween	1,500 V			
	ne [Set time] at nominal vo		Max. 4 ms (Approx. 2 ms) [Max. 4 ms (Approx. 2 ms)]			
	(without diode at nominal vo	e) [Reset time]*3 oltage)	Max. 4 ms (Approx. 1 ms) [Max. 4 ms (Approx. 2 ms)]			
Temperature rise*4 (at 20°C)			Max. 50°C			
Shock resistance		Functional*5	Min. 490 m/s <sup>2</sup> {50 G}			
		Destructive*6	Min. 980 m/s <sup>2</sup> {100 G}			
Vibration resistance		Functional*7	176.4 m/s <sup>2</sup> {18 G}, 10 to 55 H at double amplitude of 3 mm			
		Destructive	294 m/s <sup>2</sup> {30 G}, 10 to 55 Hz at double amplitude of 5 mm			
Conditions for operation, transport and storage*8		Ambient temperature	-40°C to +70°C -40°F to +158°F			
(Not freezing a at low tempera	and condensing ature)	Humidity	5 to 85% R.H.			
Unit weight			Approx. 2 g .071 oz			

# Remarks:

- \*¹ Measurement at same location as "Initial breakdown voltage" section.
  \*² Detection current: 10mA
- \*3 Excluding contact bounce time.
- \*4 By resistive method; nominal voltage applied to the coil; contact carrying current: 1 A.
- $^{\star5}$  Half-wave pulse of sine wave: 11 ms; detection time: 10  $\mu s$
- \*6 Half-wave pulse of sine wave: 6 ms
- \*7 Detection time: 10 μs
- \*8 Refer to 4. Conditions for operation, transport and storage mentioned in Cautions for use (Page 108)

# ORDERING INFORMATION



\*48 V coil type: Single side stable only

Note: AgPd stationary contact types available for high resistance against contact sticking. When ordering, please add suffix "-3" like TF2-12V-3.

# TYPES AND COIL DATA (at 20°C 68°F)

Operating function	Par Standard PC board terminal	rt No. Self-clinching terminal	Nominal voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Single side stable	TF2-3 V	TF2-H-3 V	3	2.25	0.3	26.7	112.5	80	4.5
	TF2-4.5 V	TF2-H-4.5 V	4.5	3.38	0.45	17.8	253	80	6.7
	TF2-5 V	TF2-H-5 V	5	3.75	0.5	16	312.5	80	7.5
	TF2-6 V	TF2-H-6 V	6	4.5	0.6	13.3	450	80	9
	TF2-9 V	TF2-H-9 V	9	6.75	0.9	8.9	1,012.5	80	13.5
	TF2-12 V	TF2-H-12 V	12	9	1.2	6.7	1,800	80	18
	TF2-24 V	TF2-H-24 V	24	18	2.4	5.8	4,100	140	36
	TF2-48 V	TF2-H-48 V	48	36	4.8	5.4	8,860	260	57.6

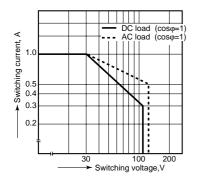
0	Part No.		Nominal	Set	Reset	Nominal	Coil	Nominal	Max.
Operating function	Standard PC board terminal	Self-clinching terminal	voltage, V DC	voltage, V DC (max.)	voltage, V DC (max.)	operating current, mA (±10%)	resistance, $\Omega$ (±10%)	operating power, mW	allowable voltage, V DC
1 Coil latching	TF2-L-3 V	TF2-L-H-3 V	3	2.25	2.25	18.3	163.6	55	4.5
	TF2-L-4.5 V	TF2-L-H-4.5 V	4.5	3.38	3.38	12.2	368.2	55	6.7
	TF2-L-5 V	TF2-L-H-5 V	5	3.75	3.75	11	454.5	55	7.5
	TF2-L-6 V	TF2-L-H-6 V	6	4.5	4.5	9.2	654.5	55	9
	TF2-L-9 V	TF2-L-H-9 V	9	6.75	6.75	6.1	1,472	55	13.5
	TF2-L-12 V	TF2-L-H-12 V	12	9	9	4.6	2,618	55	18
	TF2-L-24 V	TF2-L-H-24 V	24	18	18	4.2	5,760	100	36
2 Coil latching	TF2-L2-3 V	TF2-L2-H-3 V	3	2.25	2.25	36.7	81.8	110	4.5
	TF2-L2-4.5 V	TF2-L2-H-4.5 V	4.5	3.38	3.38	24.4	184.1	110	6.7
	TF2-L2-5 V	TF2-L2-H-5 V	5	3.75	3.75	22	227.3	110	7.5
	TF2-L2-6 V	TF2-L2-H-6 V	6	4.5	4.5	18.3	327.3	110	9
	TF2-L2-9 V	TF2-L2-H-9 V	9	6.75	6.75	12.2	736.4	110	13.5
	TF2-L2-12 V	TF2-L2-H-12 V	12	9	9	9.2	1,309	110	18
	TF2-L2-24 V	TF2-L2-H-24 V	24	18	18	8.3	2,880	200	36

Specified value of the pick-up, drop-out, set and reset voltage is with the condition of square wave coil pulse.
 Standard packing: Tube: 50 pcs.; Case; 1,000 pcs.
 In case of 5 V drive circuit, it is recommended to use 4.5 V type relay.

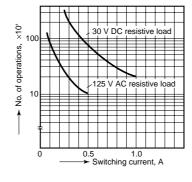
#### **DIMENSIONS** Standard PC board terminal mm inch PC board pattern (Copper-side view) 7.8 **3.5** .138 Tolerance: ±0.1 ±.004 Schematic (Bottom view) 2-coil latching (Reset condition) 1-coil latching Single side stable 2.54 0.5 (Reset condition) (Deenergized condition) Self-clinching terminal Direction indication\* Direction indication General tolerance:±0.3 ±.012 \*Orientation stripe typical-located on top of relay

# REFERENCE DATA

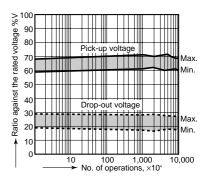
1. Maximum switching capacity



2. Life curve

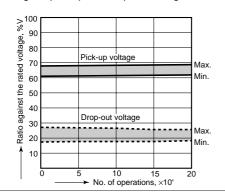


3. Mechanical life Tested sample: TF2-12V, 10 pcs.

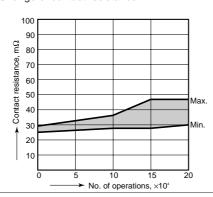


# 4.-(1) Electrical life (DC load) Tested sample: TF2-12V, 6 pcs.

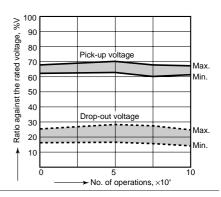
Condition: 1 A 30 V DC resistive load, 20 cpm Change of pick-up and drop-out voltage



# Change of contact resistance

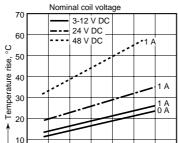


4.-(2) Electrical life (AC load) Tested sample: TF2-12V, 6 pcs. Condition: 0.5 A 125 V AC resistive load, 20 cpm Change of pick-up and drop-out voltage

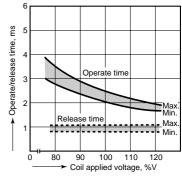


# 5. Coil temperature rise

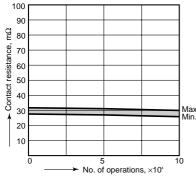
Tested sample: TF2-xxV Measured portion: Inside the coil Ambient temperature: 30°C 86°F Nominal coil voltage



6. Operate/release time characteristics Tested sample: TF2-12V, 5 pcs.



Change of contact resistance

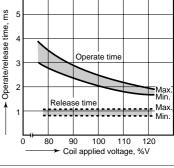


8. Distribution of pick-up and drop-out voltage

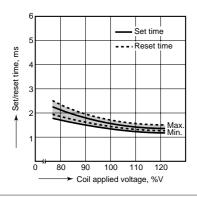
Coil applied voltage, %V

110 120 130 140

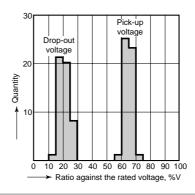
ō



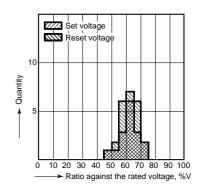
# 7. Set/reset time characteristics Tested sample: TF2-L2-12V, 5 pcs.



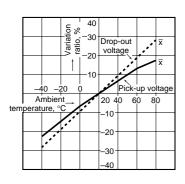
Tested sample: TF2-12V, 50 pcs.



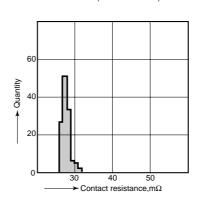
9. Distribution of set and reset voltage Tested sample: TF2-L2-12V, 20 pcs.



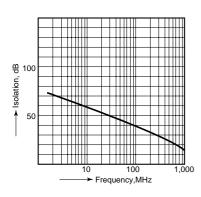
### Ambient temperature characteristics Tested sample: TF2-12V, 5 pcs.



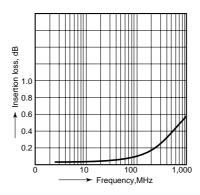
11. Distribution of contact resistance TF2-12V, 30 pcs. Tested sample: (30×4 contacts)



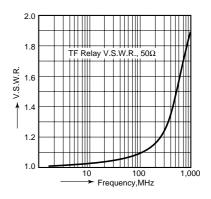
12.-(1) High-frequency characteristics
Tested sample: TF2-xxV
Isolation characteristics



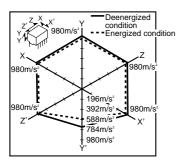
12.-(2) High-frequency characteristics Tested sample: TF2-xxV Insertion loss characteristics



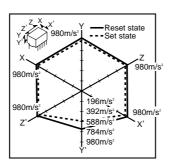
12.-(3) High-frequency characteristics Tested sample: TF2-xxV V.S.W.R.



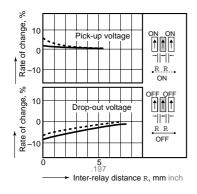
13.-(1) Malfunctional shock (single side stable)
Tested sample: TF2-12V, 6pcs



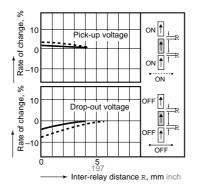
13.-(2) Malfunctional shock (latching) Tested sample: TF2-L-12V, 6pcs



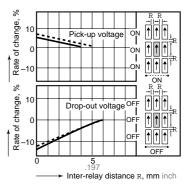
14.-(1) Influence of adjacent mounting



14.-(2) Influence of adjacent mounting

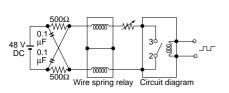


14.-(3) Influence of adjacent mounting

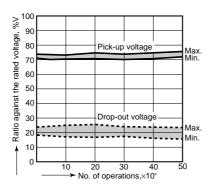


Acual load test
 Tested sample: TF2-12V
 (35 mA 48 V DC wire spring relay load)

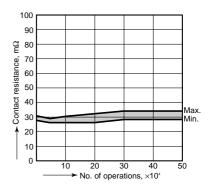
Circuit



Change of pick-up and drop-out voltage



Change of contact resistance



# **NOTES**

# 1. Coil operating power

Pure DC current should be applied to the coil. The wave form should be rectangular. If it includes ripple, the ripple factor should be less than 5%. However, check it with the actual circuit since the characteristics may be slightly different. The nominal operating voltage should be applied to the coil for more than 10 ms to set/reset the latching type relay.

# 2. Coil connection

When connecting coils, refer to the wiring diagram to prevent mis-operation or malfunction.

# 3. External magnetic field

Since T-Series relays are highly sensitive polarized relays, their characteristics will be affected by a strong external magnetic field. Avoid using the relay under that conditions.

# 4. Conditions for operation, transport and storage

1) Ambient temperature, humidity, and atmospheric pressure during usage, transport, and storage of the relay:

# TX(-SMD)/TX-D(-SMD)/TQ-SMD

(1) Temperature:

-40 to +85°C -40 to +185°F.

The temperature range is -40 to +70°C -40 to +158°F for the packaged relay.

# TX-S(-SMD)

(1) Temperature:

-40 to +70°C -40 to +158°F.

for the package/non-package relay.

# TQ/TF/TN/TK

(1) Temperature: -40 to +70°C -40 to +158°F

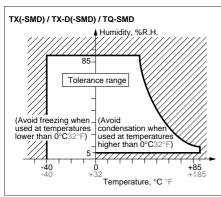
The temperature range is -40 to +60°C -40 to +140°F for the packaged relay.

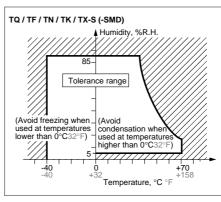
(2) Humidity: 5 to 85% R.H.

(Avoid freezing and condensation.) The humidity range varies with the temperature. Use within the range indicated in the graph below.

(3) Atmospheric pressure: 86 to 106 kPa

Temperature and humidity range for usage, transport, and storage:





### 2) Condensation

Condensation forms when there is a sudden change in temperature under high temperature, high humidity conditions. Condensation will cause deterioration of the relay insulation.

# 3) Freezing

environments

Condensation or other moisture may freeze on the relay when the temperature is lower than 0°C 32°F. This causes problems such as sticking of movable parts or operational time lags. 4) Low temperature, low humidity

The plastic becomes brittle if the relay is exposed to a low temperature, low humidity environment for long periods of time.

# 5. M.B.B. contact relays

A small OFF time may be generated by the contact bounce during contact switching. Check the actual circuit carefully.

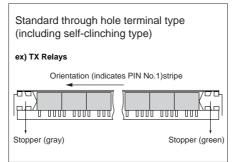
If the relay is dropped accidentally, check the appearance and characteristics including M.B.B. time before use.

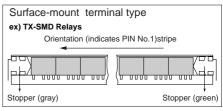
# 6. Packing style

1) Tube orientation for both standard through hole terminal type (including self-clinching type) and surface-mount terminal type.

The relay is packed in a tube with the relay orientation mark on the left side, as shown in the figure below.

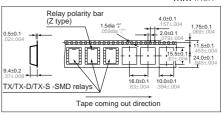
Take note of the relay orientation when mounting relays on the printed circuit board.



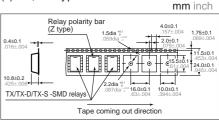


- (2) Tape and reel packing (surface-mount terminal type)
- (1) Tape dimensions
- 1)TX/TX-D / TX-S -SMD Relays
- (i) SA type

mm inch



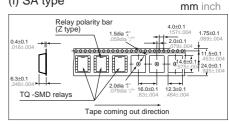




# 2TQ -SMD Relays

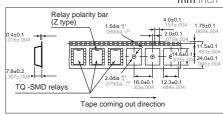


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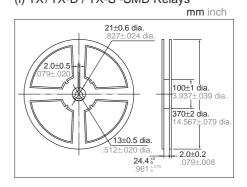


# (ii) SL,SS type

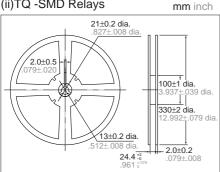
mm inch



# (2) Dimensions of plastic reel (i) TX/TX-D / TX-S -SMD Relays



# (ii)TQ -SMD Relays



# 7. Automatic insertion

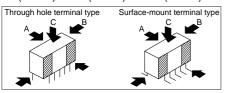
To maintain the internal function of the relay, the chucking pressure should not exceed the values below.

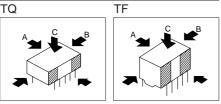
1) TX(-SMD)/TX-D(-SMD)/TQ/TF Chucking pressure in the direction A: 4.9 N {500 g} or less

Chucking pressure in the direction B: 9.8 N {1 kg} or less

Chucking pressure in the direction C: 9.8 N {1 kg} or less

TX(-SMD)/TX-D(-SMD) / TX-S(-SMD)



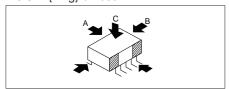


Please chuck the portion. Avoid chucking the center of the relay. 2) TQ-SMD

Chucking pressure in the direction A: 9.8 N {1 kg} or less

Chucking pressure in the direction B: 9.8 N {1 kg} or less

Mountimg pressure in the direction C: 9.8 N {1 kg} or less

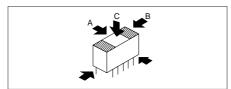


Please chuck the **grade** portion. Avoid chucking the center of the relay.

Chucking pressure in the direction A: 9.8 N {1 kg} or less

Chucking pressure in the direction B: 9.8 N {1 kg} or less

Chucking pressure in the direction C: 4.9 N {500 g} or less

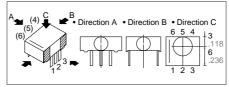


Please chuck the **grade** portion. Avoid chucking the center of the relay.

Chucking pressure\* in the direction A: 9.8 N {1 kg} or less

Chucking pressure\* in the direction B: 29.4 N {3 kg} or less

Chucking pressure\* in the direction C: 9.8 N {1 kg} or less



Please chuck the portion. Avoid chucking the center of the relay.

\*Value of chucking pressure is shown by the value of weight pressed on the portion(4 mm dia.)

# 8. Soldering

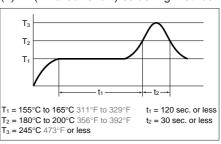
1) Preheat according to the following conditions.

Temperature	100°C 212°F or less			
Time	Within approx. 1 minute			

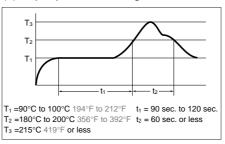
When soldering standard PC board terminals or self-clinching terminals, soldering should be done at 250°C 482°F within 5 sec.

2) When soldering surface-mount terminals, the following conditions are recommended.

(1) IR (Infrared reflow) soldering method



# (2) Vapor phase soldering method



(3) Soldering iron method Tip temperature: 280°C to 300°C

536°F to 572°C

Wattage: 30 to 60 W Soldering time: within 5 sec. (4) Other soldering methods Check mounting conditions before using other soldering methods (hot-air, hot plate, pulse heater, etc.).

### Remarks

- The temperature profile indicates the temperature of the soldered terminal on the surface of the PC board. The ambient temperature may increase excessively. Check the temperature under mounting conditions.
- The conditions for the infrared reflow soldering apply when preheating using the VPS method.

# 9. Cleaning

In automatic cleaning, cleaning with the boiling method is recommended. Avoid ultrasonic cleaning which subject the relay to high frequency vibrations. It may cause the contacts to stick.

It is recommended that a fluorinated hydrocarbon or other alcoholic solvents be used.

# 10. Others

- 1) If in error the relay has been dropped, the appearance and characteristics should be checked before use without
- 2) The cycle lifetime is defined under the standard test condition specified in the JIS\* C 5442-1986 standard (temperature 15 to 35°C 59 to 95°F, humidity 25 to 85%). Check this with the real device as it is affected by coil driving circuit, load type, activation frequency, activation phase, ambient conditions and other factors.
- 3) For secure operations, the voltage applied to the coil should be nominal voltage. In addition, please note that pick-up and drop-out voltage will vary according to the ambient temperature and operation conditions.
- 4) Latching relays are shipped from the factory in the reset state. A shock to the relay during shipping or installation may cause it to change to the set state. Therefore, it is recommended that the

relay be used in a circuit which initializes the relay to the required state (set or reset) whenever the power is turned on. 5) Check the ambient conditions when storing or transporting the relays and devices containing the relays. Freezing or condensation may occur in the relay,

causing functional damage. Avoid subjecting the relays to heavy loads, or strong vibration and shocks.

\*Japanese Industrial Standards