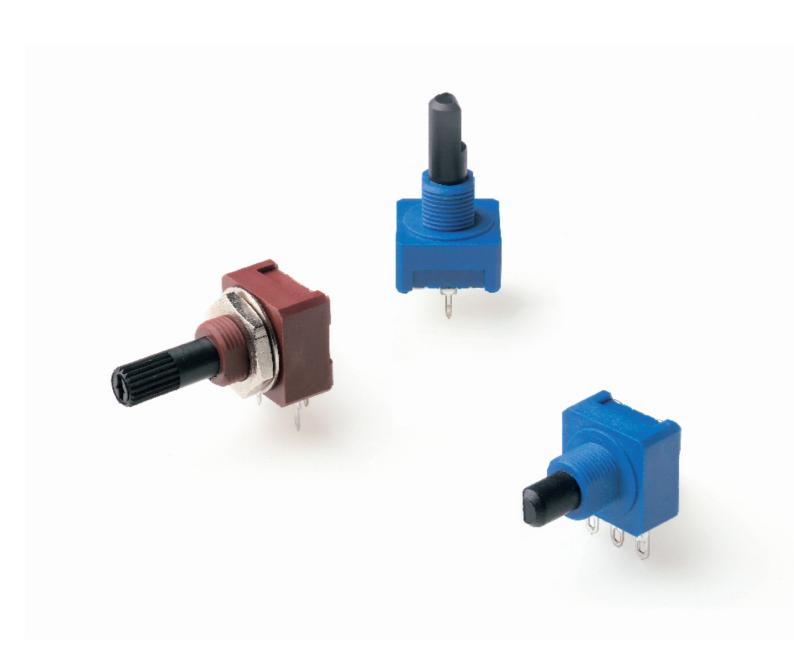


Control Carbon Potentiometers CA Control Cermet Potentiometers CE





14mm control carbon potentiometers with low cost plastic enclosure and shaft and protection type IP 5 (dust-proof).

Standard tapers available include linear, log and antilog. ACP can also study special requests.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing, rotor or accessory color.
- Mechanical life.
- Pause effect (up to 38 detents available).
- Self-extinguishable plastic parts according to UL 94 V-0.

## **Applications**

- Electronic appliances: white and brown goods, small household appliances.
- Measurement and test equipment.
- Lighting regulation.

# MCE14

14mm control cermet potentiometers with low cost plastic enclosure and shaft and protection type IP 5 (dust-proof). Self-extinguishable plastic parts according to UL 94 V-0.

Standard taper is linear. Log, Antilog and other tapers are available on request. Laser trimming equipment in-house, allowing for very low tolerances.

Terminals are manufactured in tinned brass to guarantee better soldering and higher resistance to corrosion. They can be provided straight or crimped (with "snap in"), recommended to hold the potentiometer to the board prior to the soldering operation. SMD configuration can be available on request.

Our potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (the standard is at 50%).
- Housing, rotor or accessory color.
- Mechanical life.
- Pause effect (up to 38 detents available).

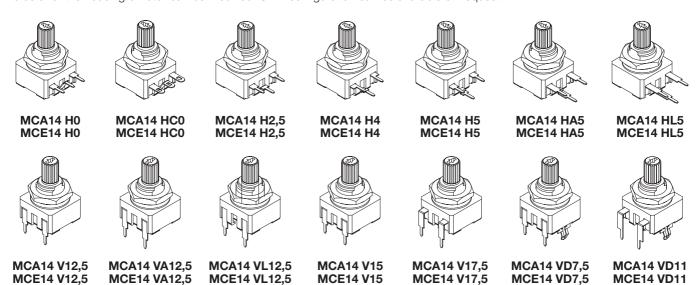
## **Applications**

- Electronic appliances: white and brown goods, small household appliances.
- Measurement and test equipment.
- Lighting regulation.



### Models

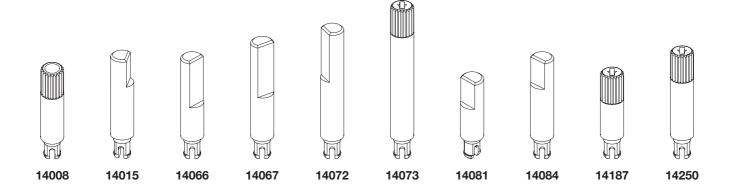
The color of the housing or rotor can be modified. SMD configuration can be available on request.



### **Shafts**

Shafts are black by default. Other colors are available. ACP can also study special shafts. D dimension specified on drawings (end of catalogue).

		_	
Shafts	D (±0,5mm)	Shafts	D (±0,5mm)
14008	20,6	14073	35,5
14015	20	14081	15,2
14066	20,6	14084	20,2
14067	24,8	14187	15,6
14072	28,8	14250	22



### **Terminals**

By default, terminals are always straight for the 14mm size, as shown on the "models" menu. ACP can provide crimped terminals (with "snap in"), to better hold the component to the board prior to soldering.



### Adjustment and orientation

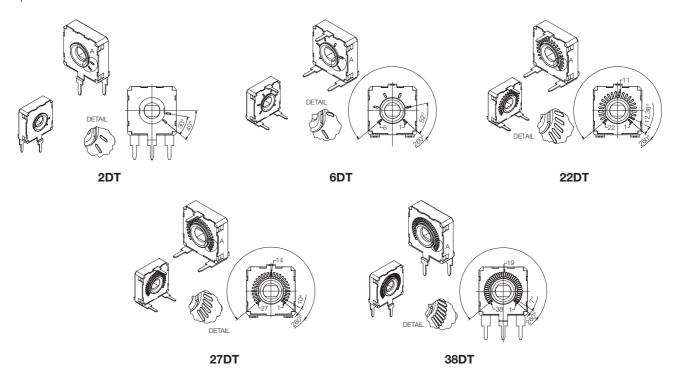
Should the shaft need to be positioned differently than shown on this catalogue, please, enclose a drawing.

#### Potentiometers with detents

ACP's "detent" feature (DT) is specially suitable for control applications. Our patented design has improved the features of these potentiometers:

- Longer mechanical life: >10.000cycles.
- More stable electrical parameters.
- Improved reliability and Contact Resistance Variation (CRV).
- Narrower tolerances for detent positioning.

Detents can be lighter or stronger, or even a combination of both feelings. Detents can be evenly distributed along the angle (standard), or tailored to match customers' request. They can also be combined with special tapers: constant value areas, different slopes, etc. Examples:

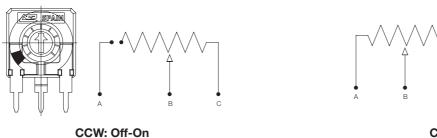


### Potentiometers with cut track

The resistive element in this potentiometer has an area with very high resistive values, resulting in an open circuit. Recommended for lighting regulation.

With cut at the beginning of the track CCW: Off-On.

With cut at the end of track- CW: On-Off. Other positions available on request.



CW: On-Off



### MCA14. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values Lin (A)

 $\begin{array}{ll} \text{Lin (A)} & 100\Omega \leq \text{Rn} \leq 5\text{M}\Omega \\ \text{Log (B) Antilog (C)} & 1 \text{ K}\Omega \dots 2,2 \text{ M}\Omega \end{array}$ 

Variation laws

Lin (A)

Log (B), Antilog (C) and other tapers available on request

Residual resistance	Lin (A), Log (B), Antilog (C) ≤ 5*10 <sup>-3*</sup> Rn Minimum value 2Ω
CRV - Contact Resistance Variation (dynam	nic) ≤3%Rn
CRV - Contact Resistance Variation (static)	≤5%Rn
Maximum power dissipation at 40° C. Lin (A) Non Lin (B, C)	0,25W 0,13W

 Maximum voltage at 40°C

 Lin (A)
 250VDC

 Non Lin (B, C)
 200VDC

Operating temperature -25°C ... +70°C

Temperature coefficient  $\begin{array}{c} 100\Omega - 10K\Omega \xrightarrow{\longrightarrow} +200/\ -300 \ \text{ppm.} \\ >10K\Omega - 5M\Omega \xrightarrow{\longrightarrow} +200/\ -500 \ \text{ppm.} \end{array}$ 



## MCA14. Mechanical Specifications

Resistive element	Carbon technology
Angle of rotation (mechanical)	265° ± 5°
Wiper position	Middle position: 50% ± 15°
Angle of rotation (electrical)	245° ± 20°
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)
Mechanical life	10.000 cycles (more available on request)
Max. stop torque	15Ncm
Max. push/pull on shaft	50 N / 25 N
Max. torque on the nut	80 Ncm



## MCA14. Test

### Test // Conditions // Typical variation of Nominal Resistance

Damp heat  $/\!/$  500 h. at 40°C and 95% RH  $/\!/$  +5%; -2%

Thermal cycles // 16h at 85°C, plus 2h at -25°C //  $\pm 2{,}5\%$ 

Load life // 1.000 h. at 40°C // +0%; -5%

Mechanical life  $\,//\,$  1000 cycles at 10 c.p.m. and at 23°C  $\pm$  2°C  $\,//\,$   $\pm3\%$ 

Soldering effect // 2 seconds at 350°C //  $\pm 1\%$ 

Storage (3 years) // at 23°C  $\pm$  2°C //  $\pm$ 3%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.



### MCE14. Electric Specifications

These are standard features; other specifications can always be studied on request.

Range of resistance values Lin (A)

 $\begin{array}{ll} \text{Lin (A)} & 100\Omega \leq \text{Rn} \leq 5\text{M}\Omega \\ \text{Log (B) Antilog (C)} & 1 \text{ } \text{K}\Omega \dots 2,2 \text{ } \text{M}\Omega \end{array}$ 

Tolerance Special tolerances available on request

 $\begin{array}{cccc} 100\Omega \dots 1M\Omega & \pm 20\% \\ > 1M\Omega \dots 5M\Omega & \pm 30\% \\ \text{Out of range: Rn> } 5M\Omega : & +50\%, -30\% \end{array}$ 

Lin (A)
Variation laws Log (B), Antilog (C) a

Log (B), Antilog (C) and other tapers available on request

Residual resistance Lin (A), Log (B), Antilog (C)  $\leq 5*10^{-3}*Rn$  Minimum value  $2\Omega$ 

CRV - Contact Resistance Variation (dynamic) ≤3%Rn

CRV - Contact Resistance Variation (static) ≤5%Rn

Maximum power dissipation at 70° C.

Non Lin (B, C) See note 1

Maximum voltage at 40°C Lin (A) 250VDC Non Lin (B, C) See note 1

Operating temperature -40°C ... +125°C

Temperature coefficient  $\pm 100$ ppm.

Note 1: Value depends on taper, please, inquire.



### MCE14. Mechanical Specifications

Resistive element	Cermet	
Angle of rotation (mechanical)	265° ± 5°	
Wiper position	Middle position: 50% ± 15°	
Angle of rotation (electrical)	245° ± 20°	
Wiper torque	< 2 Ncm (0,4 3,5Ncm for pots. with detents)	
Mechanical life	10.000 cycles (more available on request)	
Max. stop torque	15Ncm	
Max. push/pull on shaft	50 N / 25 N	
Max. torque on the nut	80 Ncm	



## MCE14. Test

### Test // Conditions // Typical variation of Nominal Resistance

Damp heat  $/\!/$  500 h. at 40°C and 95% RH  $/\!/$  +5%; -2%

Thermal cycles  $\,//\,$  16h at 90°C, plus 2h at –40°C  $\,//\,$  ±2%

Load life // 1.000 h. at 70°C // ±2%

Mechanical life // 1000 cycles at 10 c.p.m. and at 23°C  $\pm$  2°C //  $\pm 2\%$ 

Soldering effect // 2 seconds at 350°C //  $\pm 1\%$ 

Storage (3 years) // at 23°C  $\pm$  2°C //  $\pm$ 1%

For further information on tests, go to TESTS AND RELIABILITY on pages 10-11.

- EXAMPLE: MCA14NH2.5-10K2020 SNP PI WT14187-BA
- EXAMPLE: MCE14NH2,5-10K2020 SNP PI WT14187-BA-V0

Standard features							
Series	Rotor	Model	Packg	Ohm value	Taper	Tol	Life
1	2	3	4	5	6	7	8
MCA14/MCE14	Ν	H2,5		10K	Α	2020	

	extra to	eatures					
	Track	Detents	Snap in	Housing	Rotor	Wiper	Lin
	9	10	11	12	13	14	15
			SNP			PI	
45							

Assembled accessory			
Assembly	Ref #	Color	Flam.
	16		17
WT	14187	-BA	

#### Standard configuration

Dimensions: 14mm

Protection: • MCA14: IP 5 (dust-proof)

• MCE14: IP 5 (dust-proof) Self-extinguishable, to meet UL 94 V-0

Substrate: • MCA14: Carbon technology

MCE14: Cermet

Color: • MCA14: Blue housing with white rotor, black shaft

• MCE14: Brown housing with white rotor, black shaft

Packaging: Blister
Wiper position: at 50% ±15°
Mech. life: 10.000cycles

Terminals: Straight, without SNAP IN.

Marking: Resistive value marked on housing. Others on request.

### **Customized products**

A drawing is requested to order a customized product. The code assigned will include all special specifications.

Series, rotor, model and total resistive value are given before the special code: MCA14PH2,5 10K CODE C00111.

#### 1 - Series

• MCA14 • MCE14

# 2 - Rotors

N

#### 3 - Model and pitch

Н0	HC0	H2,5	H4	H5	HA5	HL5
V12.5	VA12.5	VL12.5	V15	V17,5	VD7,5	VD11

### 4 - Packaging

Distar	84 units per blister
Blister	420 units per box of 430 x 270 x 120

### 5 - Resistance value

Taper:	Lin (A)	Log (B), Antilog (C)
Value Rn	100 Ω / 100 / 5 MΩ / 5M	1KΩ / 1K / 2,2 MΩ / 2M2

Other resistive values available on request.

## 6 - Resistance law / taper

Lin - Linear	Α
Log - Logarithmic	B (on request for CE)
Antilog - Antilogarithmic	C (on request for CE)
- Special tapers have codes assigned:	CODE YXXXXX

Please, indicate terminal position when ordering a special taper.

## 7 - Tolerance

100 Ω ≤ Rn ≤ 1MΩ: ±20%	2020
1 MΩ ≤ Rn ≤ 5MΩ: ±30%	3030
For out of range values: Rn > 5M $\Omega$ , tol : +50% - 30%	5030
Special tolerances available: <5% 10%, etc.	

## 8 - Operating life (cycles)

Standard (10.000cycles)	(leave blank)
Long life: LV + the number of cycles. ex: LV45 for 45000 cycles <sup>(1)</sup>	LVXX: ex: LV45
(1) Others on request.	

### 9 - Cut track

At beginning of track, CCW: Off - On	PCI
At end of track, CW: On - Off	PCF

### 10 - Detents (DT)

One detent at the beginning	DTI
One detent at the end	DTF
X number of detents	XDT: 10DT

Detents readily available: 1, 2, 3, 4, 5, 6, 8, 9, 17, 22, 27, up to 38 –evenly distributed along  $260^{\circ}\pm3^{\circ}$ –Others on request.

## 11 - Crimped terminals (SNAP IN)

SNAP IN P	SNP
SNAP IN R	SNR

### 12 - Housing color

MCA14:	standard is	s blue

<ul> <li>MCE14: standard is brown</li> </ul>	wr
--	----

With other colors -see color chart below-, for example, red CJ-color, ex: CJ-RO

# 13 - Rotor color

Standard is white	
With other colors -see color chart below-, for example, red	RT-color; ex: RT-RO

## 15 - Linearity

Independent linearity controlled & below x%, for example, 3%: LN3%	LNx%; ex: LN3%
Absolute linearity controlled & below x%	LAx%

## 17 - Flammability (according to UL 94 V-0)

MCA14: Not self-extinguishable	(leave blank)
Self-extinguishable according to standard UL 94 (including all plastic parts of the potentiometer: rotor, housing and accessory. If only one part needs to be V0, please, inform)	-V0
MCE14: All accessories assembled with cermet potentiometers will have the self-extinguishable property according to standard UL 94	I -V0

# 14 - Wiper position

Standard is at 50% ± 15°	(leave blank)	
Initial or CCW	PI	
Final or CW	PF	
Others: following clock positions; at 3hours: P3H	PXH, ex: P3H	

### 16 - Assembled accessories

Assembled	WT
Shaft reference	14XXX Example: 14187
Color of shaft (standard is black)	-YY Example, white: BA

### Color chart for rotor, housing and accessories

Black (1)	NE	
White	ВА	
Neutral	IN	
Transparent	TA	
Red	RO	
Green	VE	
Yellow	AM	
Blue	AZ	
Grey	GS	
Brown	MR	

<sup>(1)</sup> Black is not an option for housings.

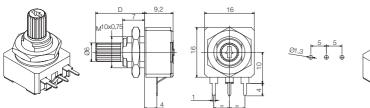
# DRAWINGS MCA14 // MCE14

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<1	±0,1
1<10	±0,3
10	±0,5

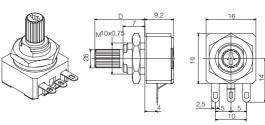
# Model types. MCA14 // MCE14

# MCA14 H0 // MCE14 H0

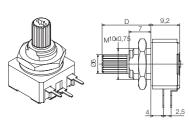


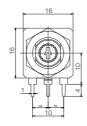
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MCA14 H4 // MCE14 H4



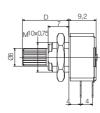
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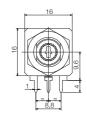






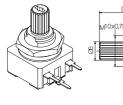


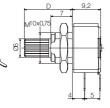


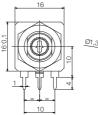




MCA14 H5 // MCE14 H5



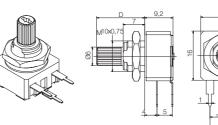


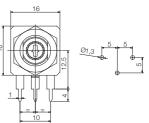




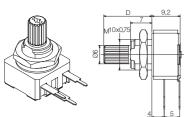
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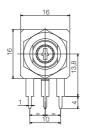
MCA14 V12,5 // MCE14 V12,5



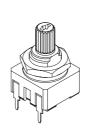


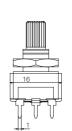
### MCA14 HL5 // MCE14 HL5

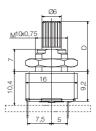


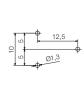




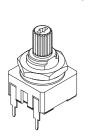


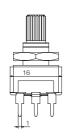


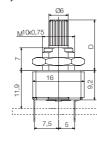




# MCA14 VA12,5 // MCE14 VA12,5

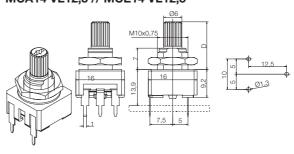








# MCA14 VL12,5 // MCE14 VL12,5



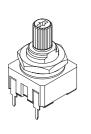
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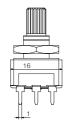
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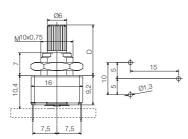
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10	±0,5

# Model types. MCA14 // MCE14

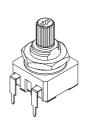
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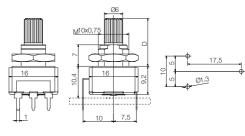




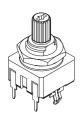


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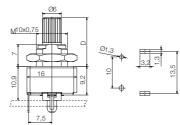




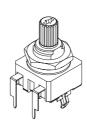
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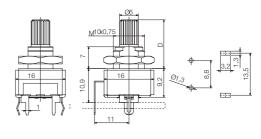






MCA14 VD11 // MCE14 VD11

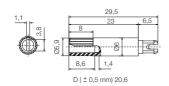




# Shafts. MCA14 // MCE14

## 14008

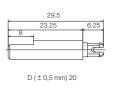




### 14015



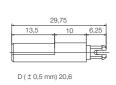




### 14066



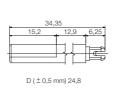




14067



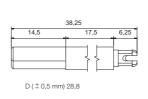




## 14072

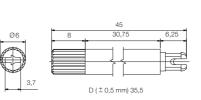






# 14073





Specifications on this catalogue are for reference only; they are subject to change without notice.

# DRAWINGS MCA14 // MCE14

## Tolerances 14 mm (in mm.):

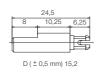
<1	±0,1
1<10	±0,3
10	±0,5

## Shafts. MCA14 // MCE14

### 14081







### 14084



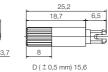




## 14187



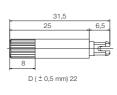




# 14250







## Washer and nut. MCA-14 // MCE-14 // COM MCA-14

## WASHER





# NUT





